# **APEX ELECT OIL N-42 INHIBITED OILS**

**High Quality Naphthenic Transformer Oil** 



## **Product Data Sheet**

## **Product Description**

APEX ELECT OIL N-42 INHIBITED OILS Transformer oils are severely refined hydro-cracked / hydro-treated virgin un-inhibited Naphthenic insulating oils with highest degree of purity and stability. It is manufactured from judiciously selected blend of latest technology feed stocks, which is highly suitable for all grades of Power & distribution Transformers, Circuit Breakers, Oil filled switches and X-ray equipment.

#### Features & Benefits

- Very low sulphur and no DBDS.
- Low Pour point.
- High dielectric strength.
- Non corrosive as tested by all present methods, DIN & ASTM tests & New IEC 62535 method.
- Low viscosity oils offering excellent and fast heat transfer.
- Higher Flash point, resulting on Low evaporation losses and better safety
- Remarkably low sludge and acidity formation, in both ageing and oxidation tests, results in longer life of oil and equipment
- Compatible with transformer construction material.

#### Application

## APEX ELECT OIL N-42 INHIBITED OILS Transformer oils are highly suitable for all grades of

- Power Transformers, Distribution Transformers
- Circuit Breakers
- Oil filled switches
- X-ray equipment.

#### **Specifications**

APEX ELECT OIL N-42 INHIBITED OILS Transformer oils conforms to and exceed the requirements of ASTM D 3487 Type II & IEC 60296:2012.

#### **Typical Characteristics**

| TEST DESCRIPTION                             | TEST METHOD | SPECIFICATION LIMITS |
|--|-------------|----------------------|
| Function                                     |             |                      |
| Kinematic Viscosity, mm <sup>2</sup> /s, Max |             |                      |
| at 40 °C                                     | ISO 3104    | 12.0                 |
| at -30 °C                                    |             | 1800                 |
| Pour Point °C, Max                           | ISO 3016    | ≤ -40                |
| Water Content, mg/kg, Max                    |             |                      |
| a) Bulk                                      | IEC 60814   | 30                   |
| b) Drum                                      |             | 40                   |
| Break Down Voltage, kV, Min                  |             |                      |
| As Delivered                                 | IEC 60156   | 30                   |
| After treatment                              |             | 70                   |
| Density @ 20 °C, kg/dm <sup>3</sup> , Max    | ISO 3675    | 0.895                |
| DDF @ 90 °C, Max                             | IEC 60247   | 0.005                |

The above figures are typical of blends with normal production tolerance and do not constitute a specification.

## Freeze Protection of Apex Antifreeze ELC

| Refining/Stability                            |                             |   |
|---|-----------------------------|---|
| Appearance                                    | Visual                      | Clear, odourless liquid free from<br>suspended impurities |
| Neutralization Value / Acidity, mg KOH/g, Max | IEC 62021-1 / IEC 62021-2   | 0.01  |
| Interfacial tension, mN/m, Min                | ASTM D 971                  | 40  |
| Total Sulphur Content, %, Max                 | IP 373 / ISO 14596          | No General Requirement                                    |
| Corrosive Sulphur silver strip, 100°C, 18 hrs | DIN 51353                   | Non Corrosive   |
| Cu strip & Paper 150°C, 72 hrs                | IEC 62535                   | Non Corrosive   |
| Cu strip, 150°C, 48 hrs                       | ASTM D 1275 B               | Non Corrosive   |
| DBDS, mg/kg, Max                              | IEC 62697-1(in preparation) | Not Detectable (< 5)                                      |
| Anti-Oxidant Additives, %                     | IEC 60666                   | 0.08 - 0.40   |
| Metal Passivators, mg/kg, Max                 |                             | Not Detectable ( $\leq 5$ )                               |
| 2-Furfural content, mg/kg, Max                | IEC 61198                   | Not Detectable (< 0.05)                                   |
| Stray Gassing                                 | CIGRE                       | No General Requirement                                    |
| Performance                                   |                             |   |
| Oxidation Stability, 500 hrs, Max             | IEC 61125 METHOD- C         |   |
| -Total acidity, mg KOH/g                      |                             | 1.2   |
| - Sludge, %                                   |                             | 0.8   |
| - DDF @ 90°C, Max                             | IEC 60247                   | 0.5   |
| Health, safety and environment (HSE)          |                             |   |
| Flash Point °C, Min                           | ISO 2719                    | 135   |
| Polycyclic Aromatics % mass, Max              | IP 346                      | 3.00  |
| Total PCB content mg/Kg                       | IEC 61619                   | Not Detectable ( $\leq 2$ )                               |
| Carbon Type Analysis, %                       |                             |   |
| C <sub>N</sub> , % Min                        | ASTM D 2140                 | 42  |
| C <sub>p</sub> , % Max                        |                             | 60  |
| C <sub>A</sub> , % Max                        |                             | 10  |
| Conforms to Standards                         |                             |   |
| IEC 60296:2012 (I)                            |                             | ~   |
| ASTM D 3487 Type II                           |                             | ~   |

The above figures are typical of blends with normal production tolerance and do not constitute a specification.

## Note

APEX ELECT OIL N-42 INHIBITED OILS Transformer oils are High Grade Inhibited Transformer oil has superior oxidation stability – meeting the high grade requirements as specified in IEC 60296:2012, high dielectric strength and are used in equipment requiring operations at high elevated temperatures & greater oxidation

## Packaging Options:

APEX ELECT OIL N-42 INHIBITED OILS Inhibited Transformer oils are offered in 200-210 litres of steel drums and also in bulk in Flexi bags or ISO tanks.

## **Storage Precautions:**

Extreme care is taken while packing these products, including filling of drums in inert atmosphere, as Electrical Insulating oils / Transformer oils are very sensitive to very minute concentrations of contaminants, such as moisture, particulate matter, fibers, etc. Hence, care should be taken to store APEX ELECT OIL N-42 INHIBITED OILS Transformer oil in a clean and dry condition. It is strongly recommended that all storage tanks / drums be maintained such that oil is not in contact with atmospheric air. Also these oils should always be stored indoors in climate controlled environments.